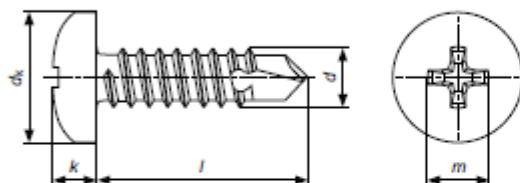


## VITI AUTOPERFORANTI TC PAN HEAD DRILLING SCREWS



DISPONIBILI: Zincato bianco secondo RoHS  
 Altri trattamenti a richiesta  
 AVAILABLE: White zinc plated according to RoHS  
 Other coatings on request

| ISO                   | UNI                            | DIN                              |
|-----------------------|--------------------------------|----------------------------------|
| <b>15481</b>          | <b>EN ISO 15481</b><br>ex 8118 | <b>EN ISO 15481</b><br>ex 7504 N |
| MATERIALE             | ACCIAIO CEMENTATO              |                                  |
| MATERIAL              | STEEL HARDENED                 |                                  |
| PROPRIETÀ MECCANICHE  | SECONDO                        | ISO 2702                         |
| MECHANICAL PROPERTIES | ACCORDING TO                   |                                  |
| ACCIAIO               | <b>C15</b>                     |                                  |
| STEEL                 |                                |                                  |
| TOLLERANZE            | SECONDO                        | ISO 4759-1                       |
| TOLERANCES            | ACCORDING TO                   | CATA                             |

| d                                   | 2,9  | 3,5  | 3,9  | 4,2  | 4,8  | 5,5   | 6,3 |
|-------------------------------------|------|------|------|------|------|-------|-----|
| N ISO                               | 4    | 6    | 7    | 8    | 10   | 12    | 14  |
| k max                               | 2,4  | 2,6  | 3,1  | 3,5  | 3,7  | 4     | 4,6 |
| k min                               | 2,15 | 2,35 | 2,8  | 3,2  | 3,4  | 3,7   | 4,3 |
| d_k max                             | 5,6  | 7    | 7,5  | 8    | 9,5  | 11    | 12  |
| d_k min                             | 5,3  | 6,64 | 7,14 | 7,64 | 9,14 | 10,57 | 11  |
| m dt                                | 3    | 3,9  | 4,2  | 4,4  | 4,9  | 6,4   | 6,9 |
| spessore lamiera<br>steel thickness | 1,9  | 2,25 | 2,65 | 3    | 4,4  | 5,25  | 6   |
| N° Phillips                         | 1    | 2    | 2    | 2    | 2    | 3     | 3   |

| l mm | l inches | Ribbi/thread |      |      |      |      |      |      |       |
|------|----------|--------------|------|------|------|------|------|------|-------|
| 9,5  | 3/8"     | 9,5          | 0,54 | 1,05 |      |      |      |      |       |
| 13   | 1/2"     | 13           | 0,66 | 1,20 | 1,3  | 1,50 | 2,20 |      |       |
| 16   | 5/8"     | 16           | 0,77 | 1,40 | 1,5  | 1,80 | 2,50 |      |       |
| 19   | 3/4"     | 19           | 0,88 | 1,50 | 1,7  | 1,95 | 2,80 | 3,80 | 5,40  |
| 22   | 7/8"     | 22           |      | 1,70 | 1,85 | 2,20 | 3,10 | 4,20 | 5,95  |
| 25   | 1"       | 25           |      | 2,00 | 2,1  | 2,40 | 3,40 | 4,50 | 6,50  |
| 32   | 1 1/4"   | 32           |      |      |      |      | 4,10 | 5,50 | 7,80  |
| 38   | 1 1/2"   | 38           |      |      |      |      | 4,70 | 6,20 | 8,90  |
| 45   | 1 3/4"   | 45           |      |      |      |      | 5,40 | 7,10 | 10,00 |
| 50   | 2"       | 50           |      |      |      |      | 5,90 | 7,80 | 11,00 |
| 60   |          | 60           |      |      |      |      | 6,90 |      | 12,00 |
| 70   |          | 70           |      |      |      |      |      |      | 13,3  |
| 80   |          | 80           |      |      |      |      |      |      | 14,90 |
| 90   |          | 90           |      |      |      |      |      |      | 16,50 |
| 100  |          | 100          |      |      |      |      |      |      | 18,10 |

PESO PER 1000 PEZZI / WEIGHT FOR 1000 PCS

